

# ROLEI® BE 5 Sheet Metal Deburring Machine – 2 Speeds

Double-sided deburring of sheet metal up to 0.2" thick can be achieved in a single operation with no additional treatment. The machine's flap wheels can be easily adjusted as they wear. One set of wheels lasts for approximately 6500 feet of stainless steel sheet. Supplied standard with two 80 grit flap wheels, the ROLEI® BE 5 can be used with other optional grits to suit the facet width and materials of your particular application.

### Features two-speed operation:

- Speed 1: fine deburring, 600 RPM
- Speed 2: standard deburring, 1200 RPM

### Optional accessories:

- Spare flap wheels (40, 60, 80, and 120 grit)
- Machine stand, made from strong steel
- Port for industrial dust extractor
- 440 V / 3-phase – Order No. 30310
- 220 V / 3-phase – Order No. 30310A



Can also be used on its side with roller tables for large thin sheets.

### ROLEI BE 5 Specifications

<b>3-phase motor</b> (optional voltage)	400 - 440 V 3-phase / 2 speeds
	220 - 240 V 3-phase / 2 speeds

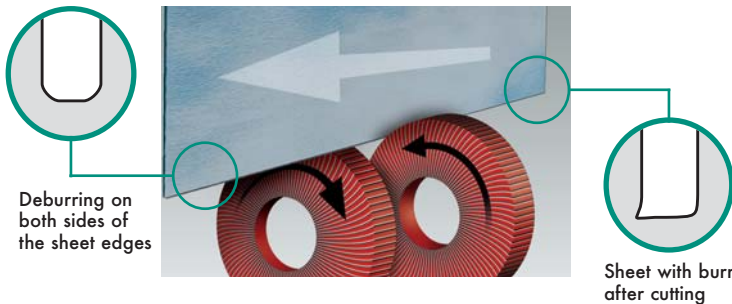
<b>Dimensions</b>	19.7" x 12.8" x 7.9"
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<b>Weight</b>	64 lbs.
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<b>Options</b>	Machine stand, dust extractor connection port, teflon tape
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### ROLEI BE 5 Flap Wheels

Part No.	Grit	Qty.
37040	30	2 discs per pack
37060	60	2 discs per pack
37080	80	2 discs per pack
37120	120	2 discs per pack



Spare flap wheels for sheet metal deburring machine BE 5  
Grit 40, 60, 80, 120, 150



Machine stand - P/N: 30320  
Strong steel machine stand with black powder coating



Extension rail - standard, from 20" to 28" (included)



Teflon tape – self-adhesive  
P/N: 30340 (20" length)  
For extension rail to protect it from scratching the workpiece  
Width 3/4"; length 20" + 28"