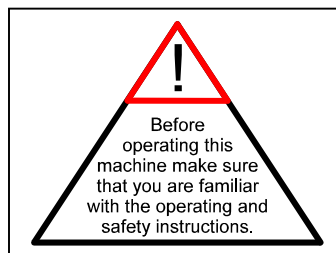


MODEL 5 1208 9940 AUTOMATIC FEED PIPE CLAMP



OPERATING MANUAL



SAFETY PRECAUTIONS

WARNING: Your safety, as well as the safety of people around you, depend on using the saw carefully. Before operating the saw make sure that you know how to use it and that all unnecessary persons are clear of the work area. Before using the saw read all Operating and Maintenance Instructions carefully. The saw is only suitable for certain applications. Therefore we urgently recommend that you do not modify the saw and/or do not use it for applications for which it is not suited.

First acquaint yourself with the Safety Precautions before using the saw:

1. Keep the work area clean and uncluttered.

2. Keep children and unnecessary persons away from the saw and work area

3. Dress properly

Do not wear too tight or too loose clothing. This could possibly restrict your movement or could be torn by the saw. It is the same if you wear jewellery.

4. Protect you head and hair, eyes and ears, hands and feet

Wear a hard hat, safety glasses and ear protectors. Protect you hands by wearing non-slip gloves. For protecting your feet you need to wear safety boots.

5. Before you start working on the saw always disconnect the air hose.

6. BE AND STAY ALERT!!

Fatigue leads to carelessness and accidents. Never use the saw while you are under the influence of medication, alcohol or other drugs.

7. Safe working

Use a clamp for fastening the saw to the work piece. This is safer and you can hold the saw with both hands. Make sure that your body is firmly balanced and secure.

8. Avoid unintended starting

Never transport the saw with the motor running. You must disconnect the air hose before transporting the saw.

9. Use the right saw

Do not use a light saw for heavy work. Do not use the saw for applications for which it was not intended (e.g. do not use a circular saw for cutting wooden blocks, trees or beams).

10. Storage

When the saw is not in use, keep it dry in a place out of reach of children.

MAKE YOURSELF FAMILIAR WITH THESE SAFETY RULES

Additional safety rules

1. Keep you hands and body away from the cutting area.
2. Always use sharp saw blades.
3. Be aware of pieces that could fall down after being cut off.
4. Always use the correct saw blade for the material that is to be cut.

OPERTING INSTRUCTIONS:

- Put the clamp on the pipe, which is to be cut, and secure it tight with the tensioning chain (23).
- Assemble the correct saw blade for the pipe diameter and the material.
- Push the saw onto the pipe clamp pivot until the latch pin snaps into the groove on the pivot.
- Remove three screws at the saw-housing and assemble the bearing (12) with the screws (25 and 26).
- Assemble the hose with the quick-lock coupling on the handle.
- Put the twist throttle on "0" . Connect the compressed air.
- Set the pressure regulator valve on 3-4 bar (42-56 psi) and lock it.
- Switch on the saw.
- Reduce the pressure at the pressure adjusting valve shortly before terminating the sawing process.
- After the saw is finished cutting put the pressure regulator valve to "0" and vent the air from the cylinder. Swing the saw and remove it from the clamp.