Pneumatic Drills and Drive Units

High-torque reversible drilling and tapping machines

ATEX

- High-torque reversible drilling, tapping and threading machines
- Ideal for drilling, reaming, tube rolling, tube expanding and tapping
- Special applications include mills, spindles, slides, controllers, pipe tapping, valve turning and more
- Drill chucks and Morse Taper arbors
- Hammer drills for drilling concrete with up to 2200 blows per minute
- Special OEM air motors available on request
- 6-month warranty

D-handle Drills





See page 78 for Rotary Hammer Drills

Morse Taper Drills w/ Feed Spindle



Pneumatic Hammer Drills



Pneumatic Pistol Drills



Model No.	Motor Power (HP)	Load Speed (RPM)	Reversible	Chuck/ Arbor	Drilling Capacity in Steel	Tube Rolling Capacity	Torque Output (ft./lbs.)	CFM at 90 PSI	Length	Feed Length	Weight (lbs.)
Pistol Drills											
2 1261 0010	0.7	850	NO	¹ / ₂ " Chuck	1/2"	N/A	7 max.	21	93/4"	N/A	4.6
Hammer Drills (for concrete and underwater applications)											
2 1266 0010	0.75	950	NO	¹ / ₂ " Chuck	1/2"	N/A	7 max.	21	12"	N/A	6.7
D-Handle Drills											
2 1310 0010	0.8	650	NO	¹ / ₂ " Chuck	1/2"	N/A	8 max.	24	12 ¹ / ₂ "	N/A	12
2 1311 0010	0.8	650	NO	MT1	5/8"	N/A	8 max.	24	11"	N/A	12
Morse Taper Drills w/ Feed Spindle											
2 2089*	1.7	250	YES	MT3	1 ¹ / ₄ "	1"	36 max.	24	261/2"	1 ⁵ /8"	28
2 2506*	2.5	220	YES	MT3	1 ¹ / ₄ "	2"	63 max.	70	26 ¹ / ₂ "	21/2"	32
2 2502*	2.5	80	YES	MT4	2"	21/2"	173 max.	70	26 ¹ / ₂ "	2 ¹ /2"	37

^{*} The last four digits of the Model No. identify the type of throttle.

Please specify the four digits when ordering: 0010 for Lever Throttle or 0030 for Safety Twist Throttle.



Corner Drills and Drives

ATEX



Pneumatic, electric and hydraulic: high-torque drilling, reaming and driving units



Corner Drills and Bridge Reamers

- Small side-to-side distance for tight spaces
- Self-closing roll throttle
- Built-in oiler for motor
- Ideal for bridge reaming and drilling applications
- 6-month warranty
- Visit www.csunitec.com for dimensions



- Ideal for heavy-duty reaming, tube expanding and tapping
- Perfect for special driving applications, including pipe tapping and valve turning

Square Drive Accessories

2 2089 7020 - ⁷/₈" Male Sq. Drive to ³/₄" Male Sq. Drive
 2 2089 7070 - ⁷/₈" Male Sq. Drive to 1 " Male Sq. Drive
 6 1016 7940 - ⁷/₈" Male Sq. Drive to 1 " Male Sq. Drive with retaining pin

Pneumatic Corner Drill Model No.	Morse Taper	Drilling (in steel)	Reaming (in steel)	Tube Rolling Capacity	Torque Output (ft./lbs.)	Load Speed (RPM)	Motor Power (HP)	CFM at 90 PSI	Length	Weight (lbs.)
Nonreversibl	e									
2 1602 0030	#1	5/8"	1/2"	N/A	7	500	0.7	21	12.5"	7
2 1701 0030	#2	7/8"	5/8"	N/A	35	270	1.8	49	20.9"	19
2 1801 0030	#3	1 ¹ / ₄ "	1"	N/A	53	260	2.6	63	22.5"	25
Reversible										
2 2104 0030	#4	21/8"	2"	2"	86	21/2"	3.0	71	23.8"	37

Model No. 2 1602 0030 has a 3 /s" NPT air inlet. 1 /2" (13mm) hose is recommended. All other models have 3 /4" NPT air inlet. A 1 /2" (13mm) hose is recommended for model 2 1701 0030. A 5 /8" (15mm) hose is recommended for models 2 1801 0030 and 2 2104 0030.

Hydraulic Corner Drill Model No.	Morse Taper	Drilling (in steel)	Reaming (in steel)	Tube Rolling Capacity	Torque Output (ft./lbs.)	Load Speed (RPM)	Motor Power (HP)	Oil Flow/PSI	Length	Weight (lbs.)
2 1806 0010	#3	1 ¹ / ₄ "	1"	N/A	60	220	3.8	4 GPM @ 2000	21"	25

Electric Drill Model No.	Motor Power (Amps)	Volt- age	Load Speed (RPM)	Drilling (in steel)	Tube Rolling Capacity	Revers- ible	Torque Output (ft./lbs.)	Torque Control	Arbor	Weight (lbs.)
EHB 32/2.2 R/RL	16.3	110	60-140, 200-470	1 ¹ / ₄ "	2"	Yes	92 max.	Yes	MT3	14

Pneumatic Drive Unit Model No.	Square Drive ID	Torque Output (ft./lbs.)	Load Speed (RPM)	Revers- ible	Tube Rolling Capacity	Tapping Capacity	Motor Power (HP)	CFM at 90 PSI	Height x Length	Weight (lbs.)
2 2081*	¹³ / ₁₆ "	413	20	YES	3"	1 ¹ /2"	1.35	53	10.9" x 26.5"	29
2 2087*†	7/8"	413	5/8"	N/A	3"	1 ¹ /2"	1.35	53	10.9" x 26.5"	29
2 2087*†	7/8"	138	2"	2"	2"	3/4"	1.35	53	10.9" x 26.5"	29

^{*} The last four digits of the Model No. identify the type of throttle.
† Square drive accessories available (see above).
Please specify the four digits when ordering: 0010 for Lever Throttle or 0030 for Safety Twist Throttle.

