Concrete Chain Saws – Pneumatic • Hydraulic

Cut through walls, floors and columns in a single pass



- Specifically designed for the demanding requirements of professional sawing and drilling contractors
- Now with AirFORCE F4™ Diamond chain optimized for use with CS Unitec concrete chain saws
- Deep plunge cuts up to 20" deep
- Square corners up to 19" with no overcuts
- Cut mechanical openings and irregular shapes
- Easily cut through reinforced concrete, brick, block, concrete pipe and natural stone
- Double flat drive shaft eliminates Trantorque
- · Built-in Wallwalker provides leverage advantage to make cutting easier

Plunge cut up to 20" deep!









CS Unitec Offers 2 Types of Concrete Chain Saws to Meet **Your Cutting Requirements:**

CS 536664 Pneumatic

- High torque output for tough cutting jobs
- Powerful 6.5 HP air motor
- No gas or engine fumes ideal for confined spaces and indoor use
- Noise level: 88 dB at 3 feet (approx. 1 meter)
- Weight: 29 lbs. (without bar and chain)

CS 566110 Hydraulic

- Dependable, powerful 11 HP motor
- Hydraulic power for heavy-duty mining, utility, marine and construction applications
- Weight: 25 lbs. (without bar and chain)

Please see page 36 for Concrete Chain Saw Accessories, including:

- Diamond Chains
- Guide Bars
- SpeedHook®
- And More!



Concrete Chain Saws - Pneumatic • Hydraulic



Rugged construction for demanding applications



Model No.	Power	No Load Speed	Max. Depth of Cut	Motor Specifications	Weight w/ Bar and Chain	No Load Torque (inlbs.)	Noise Level at 3 ft.
Pneumatic Concrete Chain Saw							
CS 536664-1	6.5 HP	5700 RPM	10"	124 CFM @ 90 PSI (6 bar)	32	104	88 dB
CS 536664-2	6.5 HP	5700 RPM	15"	124 CFM @ 90 PSI (6 bar)	33	104	88 dB
CS 536664-3	6.5 HP	5700 RPM	20"	124 CFM @ 90 PSI (6 bar)	34	104	88 dB
Hydraulic Concrete Chain Saw							
CS 566110-1	11 HP	5700 RPM	10"	8 GPM @ 2500 PSI (172 bar)	28	95	88 dB
CS 566110-2	11 HP	5700 RPM	15"	8 GPM @ 2500 PSI (172 bar)	29	95	88 dB
CS 566110-3	11 HP	5700 RPM	20"	8 GPM @ 2500 PSI (172 bar)	30	95	88 dB



Concrete Chain Saw Accessories

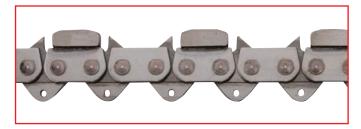
Make your concrete chain saw work for you

Diamond Chains Two options for cutting

Match the Diamond Chain to the material or application:



For cutting concrete with steel reinforcement 10" – Part No. CC 01-2540 15" – Part No. CC 01-3810 20" – Part No. CC 05-5080



2 AirFORCE Standard

General-purpose Diamond Chain 10" – Part No. CC 02-2540 15" – Part No. CC 02-3810 20" – Part No. CC 03-5080

10" chain has 25 segments for 10" max. cutting depth, 9" square corners 15" chain has 29 segments for 15" max. cutting depth, 14" square corners 20" chain has 34 segments for 20" max. cutting depth, 19" square corners



Guide Bars with internal water feed

10" Guide Bar Part No. GB 01-2540

- 10" cutting capacity
- 9" depth of square cut
- For 25 segment Diamond Chain

15" Guide Bar Part No. GB 03-3810

- 15" cutting capacity
- 14" depth of square cut
- For 29 segment Diamond Chain

20" Guide Bar Part No. GB 05-5080

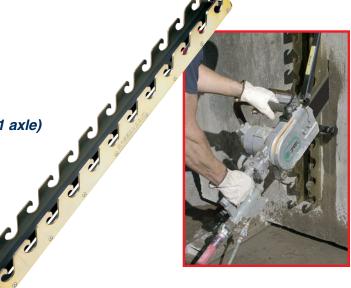
- 20" cutting capacity
- 19" depth of square cut
- For 34 segment Diamond Chain

SpeedHook® Guides the saw for straight cuts

SpeedHook® Complete Kit
Part No. CS 70552

(includes SpeedHook® 42" rail, 1 saw adapter and 1 axle)

- Quickly and easily attaches to wall with anchors
- Guides saw for straight cutting through reinforced concrete, brick, block and natural stone
- Note: Reduces cutting depth by 3"





Concrete Diamond Chain Life



Maximize Diamond Chain life with these hints

Estimated chain life for AirFORCE Premium – 29 segment chain (Part No. CC 01-3810) is approximately 600 in.-ft. in concrete with up to 5/8" rebar.

Lineal feet in common wall thickness*:

Wall Thickness	Lineal Cutting Feet
6 inches	100 feet
8 inches	75 feet
10 inches	60 feet

The cutting life of the chains is not guaranteed. There are many variables from job to job, including hardness of concrete, which make it impossible to accurately predict chain life. *These numbers are rough, starting point estimates only, not for bidding purposes. Please refer to the Operator's Manual for proper safety precautions.

Factors negatively affecting chain life:

- Steel reinforcing... many pieces of large-diameter rebar cause reduced life
- · Aggregate hardness... harder aggregates cause reduced life
- · Operator experience... first-time users generally get less chain life

Cutting tips to improve chain life:

- Use a minimum of 20 PSI water pressure
- Always cut at full throttle slowly plunge into wall and push hard enough to cause the RPMs to drop by 25% to 30%
- Always apply steady feed force
- Slowly rock the bar and chain into the cut using Wallwalker® as a pry point
- Reduce arm motions hold saw close to body, using legs and body to apply feed force; always cut with saw between shoulders and knees, preferably at waist height
- If saw begins to drift off the intended cut line, pull out and restart cut

Cut ductile iron pipe and concrete with the same chain saw drive.

- Use Powergrit chain for ductile iron (see page 33).
- Use AirFORCE F4™ diamond chain for concrete (see page 36).

Call CS United for information on selecting the proper chain for your application.

How to calculate inch-foot (in.-ft.)

An inch-foot (in.-ft.) is equal to the Depth of Cut in inches x Length of Cut in feet. This measurement is used to determine chain or blade life.

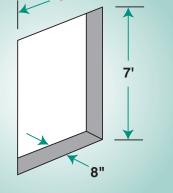
For example:

Calculate how many in.-ft. are in this doorway.

- 1. Determine the Depth of Cut in inches. For this example, it is 8 inches.
- 2. Determine the Length of Cut in feet. 3 + 7 + 3 + 7 = 20 feet.
- 3. Multiply the two numbers. 8 in. x 20 ft. = 160 in.-ft.

Note for metric users: 1cm = .3937 inches and 1 meter = 3.2808 ft.









Pneumatic Cut-off Saws - Hand-held & Walk-behind

Cut concrete, asphalt, masonry, steel and more



Hand-held Cut-off Saws, 14" and 18"

- · Wet or dry cutting of concrete, reinforced concrete, asphalt, masonry, steel and more
- Cut up to 7" deep with no gas or engine fumes
- Low maintenance no belts, pistons, fuel lines or carburetors
- Accepts diamond or abrasive blades
- Adjustable blade guard with built-in water connection
- In-line oiler for motor lubrication
- 1" arbor size, 1/2" NPT air connection

Cut-off Saw with 14" abrasive blade

Model No.	Power	RPM (No Load)	Max. Depth of Cut	Max. Blade Capacity	CFM @ 100 PSI	Drive	Weight (lbs.)
CSH 100	5 HP	5250	4"	14	90	Direct	22
CSH 125	9.5 HP	3200	5"	14	92	Gearbox	26
CSH 150	9.5 HP	3200	7"	18	92	Gearbox	28



Walk-behind Cut-off Saw – 20" Capacity

- · Wet or dry cutting of concrete, asphalt and other materials
- Cut up to 7" deep with no gas or engine fumes
- Low maintenance no belts, pistons, fuel lines or carburetors
- · Designed for tough cutting jobs, including joint sawing, floor sawing, trenching, road repair and plant maintenance
- 9.5 HP pneumatic motor with gearbox drive
- Rugged steel construction yet only 107 lbs.
- Built-in water connection for wet cutting
- Built-in oiler for motor lubrication
- Optional water tank kit

Model CSR 150				
Power	9.5 HP			
RPM (No Load)	2900			
Max. Depth of Cut	7"			
Max. Blade Capacity	20"			
CFM @100 PSI	92			
Drive	Gearbox			
Weight	107 lbs.			



Diamond	Cut-off Caw	Rladoc	Premium diamond blades for saws with 1" arbor
Diailiullu	Gul-UII Saw	Diaugo	Premium diamond blades for saws with 1" arbor

- Cut cured concrete
- · Special blades for cutting asphalt, ductile iron and green concrete also available

Model No.	Size
734 906 (wet or dry)	12" x .125" x 1"
734 908 (wet or dry)	14" x .125" x 1"
734 916 (wet or dry)	16" x .125" x 1"

3/4" Water **Connection**

Model No.	Size
734 909 (wet or dry)	18" x .125" x 1"
734 910 (wet or dry)	20" x .125" x 1"
RES.403 (rescue)	14" x .125" x 1"

Pointer

1" arbor

