



Cutter capacity
1 1/4" dia.

CSU 32RL



Best power-to-weight performance in the industry

Powerful • Reliable

- Strong 8.2 Amp motor
- Compact, lightweight and portable – 14-1/4" high, 24 lbs.
- Designed for continuous use
- Variable speed

Drill up to 1-1/4" dia.

- Uses annular cutters up to 1-1/4" dia.; 5-3/4" stroke
- Twist drilling capacity up to 1/2" dia.
- Tapping capacity up to 3/4" dia.*
- Automatic lubrication system

REVERSIBLE

Model CSU 32RL
has a variable-speed
(100-450 RPM),
reversible motor for
tapping up to 3/4"

Power Assist

The Power Assist is a standard capstan, designed with delayed torque transfer. This decreases the load on both cutter and drilling machine, allowing the machine to maintain max. RPM under full load.

- Reduces drilling time
- Prevents cutter breakage
- Extends lifespan of cutter/drill bit and machine

ZPA 401 – Power Assist for CSU 32 and CSU 50 series

Standard Equipment includes auto lubrication, auto chuck cutter holder, 1/2" geared chuck, safety chain, carabin hook, allen keys, pilot pins and carrying case.



Tap collet set included with Model CSU 32RL



Integrated Safety

- SafeMag™ Green/Red LED magnetic force indicator for safe operation
- Equipped with CoolMag™ overheat protection
- Emergency-off function



With included 1/2" chuck (Part No. IBC 17), this model easily converts to standard drill presses with a 6 1/2" stroke for conventional twist drills.

CSU 32RL Specifications

Motor Power	8.2 Amp / 110 Volt
Weight	24 lbs.
Hole Capacity	1 1/4" dia.
Twist Drill Capacity	1/2" dia.
Tapping Capacity	3/4"
Speed	100-450 RPM
Magnet Base Size	6 5/16" L x 3 1/4" W
Dimensions	14 1/4" H x 9 1/2" L x 4 3/8" W
Magnetic Force (1" plate)	3080 lbs.
Arbor Bore	3/4" Weldon Shank
Spindle	1/2"-20 UNF Thread
Automatic Lubrication	Included

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