

## **User Manual**

## Tube Clamping Devices – ZRO 250 & ZRO 500





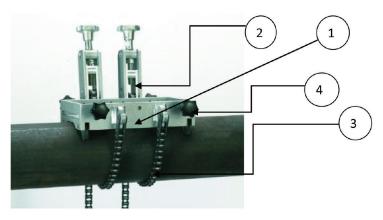
**ZRO 500** 

Order Number: ZRO 250

Application: Suitable for tubes from diameter 80 to 250 mm.

Order Number: ZRO 500

Application: Suitable for tubes from diameter 150 to 500 mm.



Place the ZRO clamps' base (1) on a surface.	
Clamp the chain tightening attachment (2) using four Allen	
bolt provided for each attachment.	
Place the tube clamp device on the pipe then hookup the	
sprocket chain (3) to the base.	
Circle the chain (3) around the pipe.	
Pull the chain(3) from the space between base(1) and the	
chain tightening attachment(2), put it roundabout gear	
inside the chain tightening attachment(2)	
Rotate the adjustment knob(4) on the base for fine	
adjustment of machine	
	Clamp the chain tightening attachment (2) using four Allen bolt provided for each attachment.  Place the tube clamp device on the pipe then hookup the sprocket chain (3) to the base.  Circle the chain (3) around the pipe.  Pull the chain(3) from the space between base(1) and the chain tightening attachment(2), put it roundabout gear inside the chain tightening attachment(2)  Rotate the adjustment knob(4) on the base for fine