

Clamps for Reciprocating Saws (for pipes)



Illustration can differ from the original

Operation and Maintenance Manual

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UNITEC Clamps for Reciprocating Saws

Use

When mounting the clamps, ensure that your hands are protected against the following hazards: Beats, crushes, kicks, lacerations, skin-abrasions. Use protective gloves! Adhere to the safety instructions for reciprocating saws as well. Follow the steps 1-8, in order to ensure the successful installation of the clamping device.

- 1. Put the bracket on the pipe to be cut. (see fig. 1).
- 2. Adjust the tensioning chain on the pipe and fix it to the yoke (see fig. 2). Tighten the chain with the hexagonal nut AF 19, respectively the quick spanner. (see fig. 3)
- 3. Mount a saw blade appropriately for the pipe diameter and the material.
- 4. Slide the saw blade onto the bearing bolt. (see fig. 4).
- 5. Put the eccentric bushings into the bow guide. Fix it with the hexagonal screw and nut on the reciprocating saw. (see fig. 5).
- 6. Mount the spring (see fig. 6).
- 7. Align the bow guide with the eccentric bushings (see fig. 7 and 8).
- 8. Tighten the bow guide after alignment.

Clamp with bow guide for reciprocating saws







Hexagonal screw

centric bushing AF19

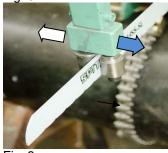








Fig. 6



For larger pipe diameters use additionally an extension chain (see accessories).

Maintenance

After cutting:

- Take saw out of the device.
- · Clean saw and clamping device.

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Clamps and accessories

Clamps for	ninge			B.
Clamps for processing Contraction Contract	Description	Needed Saw blade length Pipe-∅ +(mm)	For pipes up to Ø (mm)	
5 1202 9960	Clamp	130	325	
5 1202 8940	Clamp	130	530	
Bow guides	for clamps			
Order no.	Description	Min. Saw blade length (mm)	For pipes up to Ø (mm)	
5 1207 9970	Bow guide	500	325	
5 1207 8910	Bow guide	700	530	
5 1212 9970	Bow guide	900	600	
Clamp with	bow guide for pipe	es Min.	Faurin -	
Order no.	Description	Saw blade length (mm)	For pipes up to Ø (mm)	
5 1207 9930	Clamp with bow guide	500	325	
5 1207 8930	Clamp with bow guide	700	530	
Extension ch	ain for clamps			
Order no.	Description		(m)	
5 1201 9010	Extension chain		0,5	ASSES ASSES
5 1201 9030	Extension chain		1,0	
5 1201 9020	Extension chain		2,0	
				Sept.
Quick spanr	ner for clamps			7 4
Order no.	Description			
5 1202 9970	Quick spanner for pipes up to \varnothing 325 mm			
5 1207 8140	Handle complete (w			

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