

Pipe Saddle – PAK 200

Parts:

1. Body - 1pc
2. Tension mechanism - 1 pcs
3. Chain, complete - 1 pcs
4. Side pressure mechanism - 4 pcs
5. Screw, hex - 4 pcs
6. Washer 6.5 - 4 pcs

Assembling:

1. Attach the tension mechanism (item 2) to the body (item 1) by using screws (items 5) and washers (item 6).
2. Remove the snapping (item 7) from the chain (item 3).
3. Put the chains (item 3) through the tension mechanisms (item 2) - as per the drawing, keeping in mind that, the tension mechanism should be released, slide with tooth wheel in lower position, wheel turning freely.
4. Put the snapping (item 7) back to the chain.
5. Attach side pressure mechanisms (item 4)

Mounting on the pipe:

1. Having the pipe clamping system on the place, wrap up the pipe with chains. Hook up the elements (item 8 &10).
2. Tighten the chain by pulling the snapping (item 7). Then tension the chains by turning clockwise the knobs (item 9).
3. Set the drilling machine inside the body (item 1). Side pressure mechanisms are suitable for precise positioning the drill in drilling point.
4. Switch the electromagnet on.

Dismounting:

1. Switch the electromagnet off and take the drilling machine off.
2. Release the tension mechanisms by turning counter clockwise the knobs (item 9) until the tooth wheel is unblocked.
3. Loose the chain and disconnect the elements (item 8 &10).

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