

Portable Band Saws

**Fast, on-site cutting of
pipe and other materials**

Pneumatic • Electric • Hydraulic

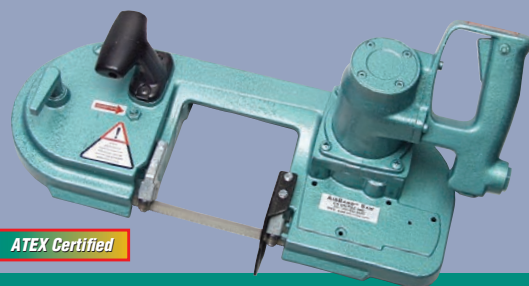
**Power for a wide range
of industries**

- Ideal for the toughest use in refineries, chemical plants, gas utilities, construction, offshore oil, mining, marine and demolition industries
- Fast, deep cutting of pipe, conduit, bolts, cable, angle iron, structural steel, chain and more
- Cut steel, stainless steel, Inconel, chrome, Hastelloy, aluminum, copper, iron, fiberglass, plastics, wood and more



Band Saw Accessories

We also offer a full line of Band Saw blades and accessories, including vise clamps for straight cutting. See page 23.



ATEX Certified

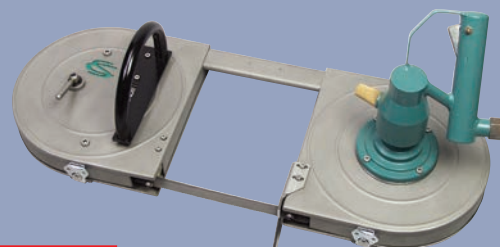
4^{3/4}" AirBand™ Saw

p. 21



4^{3/4}" Electric Band Saw

p. 22



ATEX Certified

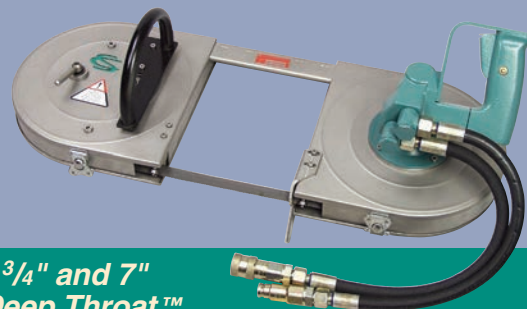
**7" Deep Throat™ AirBand Saw
9" Wide Mouth™ AirBand Saw**

p. 21



**7" Deep Throat™ Electric Band Saw
9" Wide Mouth™ Electric Band Saw**

p. 22



**4^{3/4}" and 7"
Deep Throat™
and 9" Wide Mouth™
Hydraulic Band Saws**

p. 22

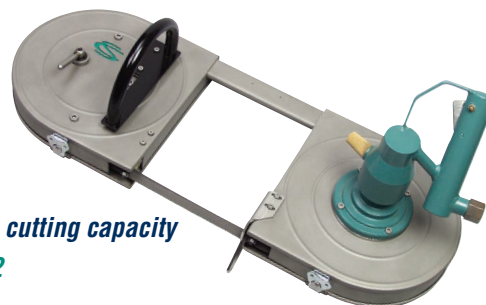


Ideal for hazardous atmospheres and wet environments

- Fast, on-site cutting
- Safer in hazardous atmospheres than electric saws
- Ideal for process shutdowns and turnarounds
- Reduces need for "hot work permits"
- No fear of electric shock or blown circuitry in wet environments
- AirBand™ models with aluminum housing cut up to 4³/₄" OD
- Deep Throat™ models with planetary gearbox cut up to 7" OD
- Wide Mouth™ models with planetary gearbox cut up to 8" OD



AirBand™ Model 5 6003 0010
4³/₄" OD cutting capacity
ATEX Certified for Ex Zone 2



Deep Throat™ AirBand Model 5 6031 0010 – 7" OD cutting capacity
ATEX Certified for Ex Zone 2



Vise Clamp for Straight Cutting
Securely clamp to round, square and angular materials for accurate cuts

Model No. 5 6030 9000
Clamp-on vise for 4³/₄" Band Saw

Model No. 5 6031 9400
Clamp-on vise for 7" Band Saw

See page 23 for more information.



BAND SAWS

Model No.	Motor Power and Specs.	Blade Speed (ft/sec)	Capacity		Blade Size	Housing	Overall Length	Air Connection	Air Hose	Wgt. (lbs.)
			Round	Rectangular						
AirBand™										
5 6003 0010	0.7 HP, 90 PSI, 20 CFM	2.2-3.3 Variable	4 ³ / ₄ "	4 ¹ / ₂ " x 4 ³ / ₄ "	44 ⁷ / ₈ " x 1 ¹ / ₂ "	Aluminum	21 ¹ / ₂ "	1/4" NPT (ID)	3/8"	14
Deep Throat™ AirBand										
5 6031 0010	1.3 HP, 90 PSI, 43 CFM	4.0-4.9 Variable	7"	7" x 7"	66" x 5/8"	Stainless Steel	28 ³ / ₄ "	1/2" NPT (ID)	1/2"	28
Wide Mouth™ AirBand										
5 6062 0010	1.3 HP, 90 PSI, 43 CFM	4.0-4.9 Variable	8"	9" x 8 ¹ / ₂ "	71" x 5/8"	Stainless Steel	30 ³ / ₄ "	1/2" NPT (ID)	1/2"	35

Band Saw Blades and Accessories



M42 Cobalt Steel SuperBand™ Saw Blades

CS Unitec's SuperBand™ saw blades are made of tough M42 steel. 8% cobalt gives our blades the highest heat resistance and wear resistance of all portable band saw blades. The hardness is Rc 67-69.

SuperBand™ saw blades easily cut most ferrous and nonferrous metals, including steel, stainless steel, Inconel, chrome, Hastelloy, tool steels, "super" alloys and other materials. Longer life, fewer blade changes and the fastest cutting rates result in SuperBand™ providing the lowest cost per cut.



Blades for standard saws (Model Nos. 5 6003 0010, 5 6046 0010 and 5 6043 0010)

No. 9 2506 0010	18 TPI	Cuts material 1/8" - 1/4" thick	44 7/8" L x 1/2" W x .025" T
No. 9 2506 0020	14 TPI	Cuts material 3/16" - 1/2" thick	44 7/8" L x 1/2" W x .025" T
No. 9 2506 0030	10/14 TPI*	Cuts material 3/16" - 1/2" thick	44 7/8" L x 1/2" W x .025" T
No. 9 2506 0040	8/12 TPI*	Cuts material 1/2" and thicker	44 7/8" L x 1/2" W x .025" T



Blades for Deep Throat™ saws (Model Nos. 5 6031 0010, 5 6047 0010 and 5 6041 0010)

No. 9 2506 0220	14 TPI	Cuts material 3/16" - 1/2" thick	66" L x 5/8" W x .025" T
No. 9 2506 0230	10/14 TPI*	Cuts material 3/16" - 1/2" thick	66" L x 5/8" W x .025" T
No. 9 2506 0240	8/12 TPI*	Cuts material 1/2" and thicker	66" L x 5/8" W x .025" T
No. 9 2506 0200	8 TPI	Cuts material 3/4" and thicker	66" L x 5/8" W x .025" T



Blades for Wide Mouth™ saws (Model Nos. 5 6062 0010, 5 6099 0020 and 5 6054 0010)

No. 9 2506 0350	10/14 TPI*	Cuts material 3/16" - 1/2" thick	71" L x 5/8" W x .025" T
No. 9 2506 0340	8/12 TPI	Cuts material 1/2" and thicker	71" L x 5/8" W x .025" T
No. 9 2506 0330	6/10 TPI	Cuts material 3/4" and thicker	71" L x 5/8" W x .025" T



* Variable tooth pitch (10/14 TPI and 8/12 TPI) saw blades cut faster and last longer than standard pitch blades. Varying tooth size and gullet depth reduce harmonic vibration for quieter, more efficient cutting.

BAND SAWS

Vise Clamps for Accurate Cuts

- Securely clamp to round, square and angular materials for straight cutting
- Easily attach to CS Unitec Portable Band Saws

Model No. 5 6030 9000

Clamp-on vise for 4-3/4" Band Saws
(model numbers 5 6003 0010, 5 6046 0010 and 5 6043 0010)
Maximum material size – rounds: 4 3/4"; squares: 4 1/2"; angles: 4 1/2"

Model No. 5 6031 9400

Clamp-on vise for 7" Deep Throat™ Band Saws
(model numbers 5 6031 0010, 5 6040 0010 and 5 6041 0010)
Maximum material size – rounds: 7"; squares: 5"; angles: 5"



Model 5 6031 9400
with Band Saw