



# EXAMPLE A CERTIFIED SURFACE PREPARATION TOOLS

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## ABOUT ATEX CERTIFIED TOOLS



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#### INTRODUCTION

Trelawny's ATEX certified tool range consists of specially developed versions of our VL Needle & Chisel scalers, SF range of Hand Held Scaling Hammers and Walk Behind Deck Hammer.

All equipment has been independently tested and certified for use in Gas Zone 1 and Dust Zone 21 as categorised by the ATEX directive 2014/34/ EU – Annex VIII for products intended for use in potentially explosive environments.

Trelawny Surface Preparation Equipment is designed to tackle the toughest surface preparation tasks in the harshest of environments. Safety is at our core, offering the lowest vibration, dust control and drop protection across our product range.

#### WHAT IS ATEX?

ATEX (ATmospheres EXplosibles) is a directive outlining a number of technical and quality objectives that must be complied with to the satisfaction of a third party certification association.

A potentially explosive atmosphere exists when a mixture of air gases, vapors, mists or dusts combine in a way that can ignite under certain operating conditions.

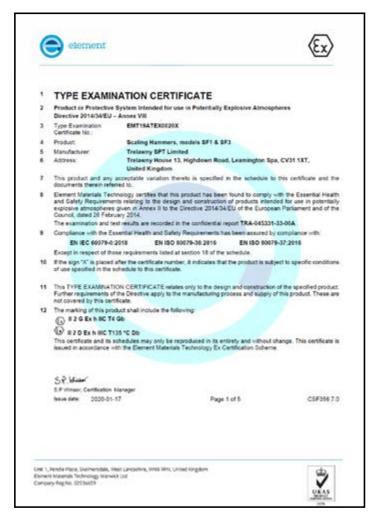
Equipment and protective systems intended for use in potentially explosive atmospheres (ATEX) cover a range of products, including those used on fixed offshore platforms, petrochemical plants, mines and flour mills, and more.

The ATEX Directive 2014/34/EU covers equipment and protective systems intended for use in potentially explosive atmospheres. The directive defines the essential health and safety requirements and conformity assessment procedures, to be applied before products are placed on the EU market.

Directive 99/92/EC (also known as'ATEX 137' or the'ATEX Workplace Directive') refers to the minimum requirements for improving the health and safety protection of workers potentially at risk from explosive atmospheres.

#### **OUR CERTIFICATION**

In order to gain ATEX certifications for our products, Trelawny Ex tools have been independently tested by Element Materials Technology. Element is a European Notified Body (NB) for ATEX EU Type Certification. Trelawny's Ex Range is certified with the following codes for Gas Zone 1 and Dust Zone 21.

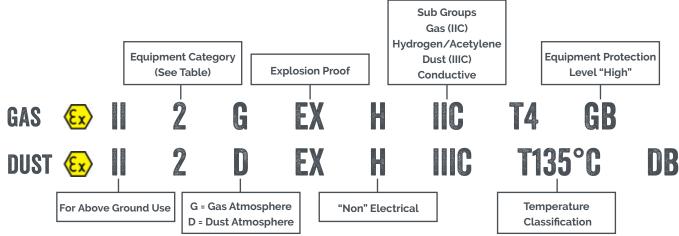


## Example certificate for Trelawny SFEx ATEX certified scaling hammers

With ATEX certification the Ex product line provides the safest option for surface preparation and cleaning applications in areas such as;

- Offshore platforms
- Tanker vessels
- Petrochemical plants
- Production facilities





Additional notes: Sub Groups Refers to ignition energy, IIC/IIIC being the most dangerous requiring the minimum amount of energy to ignite. Temperature Classification Refers to the maximum surface temperature of the equipment T4 (135°C)

Equipment Category	Definition	Zone			
Equipment Category	Demitton	Gas	Dust		
1	An area where an explosive atmosphere is present continuously or for long periods (over 1000 hours per year or > 10% of the time)	Zone 0	Zone 20		
2	An area where an explosive atmosphere is likely to occur in normal operation (10 -1000 hours per year or 0.1 to 10% of the time)	Zone 1	Zone 21		
3	An area where an explosive atmosphere is not likely to occur in normal operation	Zone 2	Zone 22		

#### **PERFORMANCE AND SAFETY BUILT IN AS STANDARD**



#### **DROP PROTECTION**

Trelawny's Fall Arrestors and lanyards allow tools to be safely tethered offering a safe solution for working at height in environments such as offshore platforms, ships and bridges.



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#### **ATEX APPROVED**

ATEX (ATmospheres EXplosibles) certified tools for use in potentially explosive atmospheres.



#### LOW VIBRATION

Under our Vibro-Lo<sup>™</sup> banner Trelawny have developed vibration reduction systems to prevent vibration related injuries.



## **DUST FREE**

Under the TVS (Tool and Vacuum System) banner a full range of shrouded tools and industrial dust collectors protect operators from harmful dust.



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## **VL-EX NEEDLE & CHISEL SCALERS**











#### THE VL-EX SERIES IS BASED ON TRELAWNY'S VL RANGE OF LOW VIBRATION SCALERS

Certified for use in Gas Zone 1 and Dust Zone 21, VL-Ex Needle and Chisel Scalers provide the safest option for surface preparation work without the need for additional hot work permits or costly containment measures.

Additionally, unique vibration reduction technology reduces vibration levels by more than 8 times when compared to conventional needle scalers.

Optional dust containment and drop protection provide operators with the safest option for working in hazardous environments where explosion, hazardous materials and access risks are all a serious consideration.

#### Trelawny VL-Ex ATEX Classification:



\*Certified for use in Gas Zone 1 and dust Zone 21

#### **FEATURES**

- Pistol grip and in-line configurations suit all applications
- ATEX certified for use without hot work permits
- Ultra low vibration (<2.8 m/s2) protects operators
- Needle and chisel models for effective cleaning and heavy chipping
- Low air consumption keeps operating requirements low
- Simple maintenance with no special tools required keeps downtime low
- TVS kits available with dust control and drop protection for added safety

#### **APPLICATIONS**

- Removal of coatings, corrosion and other accumulated materials
- Coating spot repairs
- Weld cleaning
- Machinery and equipment cleaning in plants and factories
- For Gas Ex Zone Applications on rigs, petrochemical plants, pipelines, vessels and shipyards
- For Dust Ex Zone Applications such as cleaning machinery in processing industries where dust and powders are present.





PAINT REMOVAL



CORROSION REMOVAL

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Image	Trelawny Part No:	IMPA Part No:	ISSA Part No:	Description
	418.2003 418.3003	59.25.06 59.25.07	55.091.66 N/A	TVS Vacuum Shroud to fit VL203Ex/VL223Ex Needle Scalers TVS Vacuum Shroud to fit VL303Ex Needle Scaler
	704.3110	59.19.03	55.092.23	Spark Resistant Aluminium Bronze 2" Chisel for use in Hazardous Areas
	446.2003x 446.3003x	N/A N/A	N/A N/A	VL203Ex/VL223Ex Needle Scaler Service Kit VL303Ex Needle Scaler Service Kit
TRELAWNY	446.2203x	N/A	N/A	VL203Ex/VL223Ex Chisel Scaler Service Kit
	446.3303x	N/A	N/A	VL303Ex Chisel Scaler Service Kit
5	403.1319	N/A	55.091.12	<b>Beryllium Copper Needles</b> 3mm Chisel Tip - Box of 19
A	403.1328	N/A	55.091.24	Beryllium Copper Needles 3mm Chisel Tip - Box of 28
	512.3003 (VL303)	N/A	N/A	Drop Protection kits include Fall Arrester 720.3003 (VL303) 720.2003 (VL203/223)
0	512.2003 (VL203/223)	N/A	N/A	Lanyard 415.3003
	601.2030	N/A	N/A	VL203Ex/VL223Ex Needle Holder (19 x 3mm)
0000	601.3030	N/A	N/A	VL303Ex Needle Holder (28 x 3mm)
amm	712.2003	N/A	N/A	VL203Ex/VL223Ex Front Spring
	712.3003	N/A	N/A	VL303Ex Front Spring
	4213530X	N/A	N/A	Anti-Static Air Hose 10 Meters.

#### **TECHNICAL DATA**

Model	Trelawny Part No.	Туре	Needle/Chisel supplied	Weight (lb)	Blows per min (BPM)	Air Consumption (lps - cfm)	Air Inlet Size (NPT & BSP)	Noise Level (LwA db(A))	Vibration Level (Aeq m/s²)
VL223Ex Needle	196.2107	In-line	19 x 3mm	5.25	2400	1.89 - 4	<sup>1</sup> ⁄4	90.7	2.56 6
VL223Ex Chisel	196.2117	In-line	50mm Chisel	6.5	2400	1.89 - 4	1⁄4 <b>11</b>	76.3	3.69 🙆
VL203Ex Needle	196.2207	Pistol Grip	19 x 3mm	6	2400	1.89 - 4	1⁄4 "	90.7	2.75 🙆
VL203Ex Chisel	196.2217	Pistol Grip	50mm Chisel	7	2400	1.89 - 4	1/4 <sup>11</sup>	76.3	3.33 🙆
VL303Ex Needle	196.3007	Pistol Grip	28 x 3mm	6	3000	2.6 - 5.5	1/4 <sup>11</sup>	109.5	2.3 🙆
VL303Ex Chisel	196.3017	Pistol Grip	50mm Chisel	9.5	3000	2.6 - 5.5	1⁄4 "	78.2	3.7 🙆



#### **ATEX KITS**

#### Trelawny's VL-Ex series are supplied as standard in a heavy duty plastic case. The kit consists of:

- Option of VL-EX 203/223/303 Low Vibration ATEX Needle Scaler
- Spare set of Beryllium Copper Needles
- TVS Vacuum Shroud
- Fall Arrestor
- Corner Cuff
- Edge Cuff
- Flat Cuff
- Operator Guide



Image	Trelawny Part No.	Description
	139.2403	VL203Ex Needle TVS ATEX Kit
	139.2423	VL223Ex Needle TVS ATEX Kit
	139.2433	VL303Ex Needle TVS ATEX Kit

## **ATEX LOW VIBRATION AND DUST FREE SCALING SYSTEM**



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# ATEX CERTIFIED HANDHELD AND WALK-BEHIND SCALING HAMMERS

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## **SF-EX SINGLE AND TRIPLE HEAD SCALING HAMMERS**







#### **FEATURES**

- Single and triple head models suits wide range of applications
- ATEX certified for use without hot work permits
- Low vibration model (single) protects operators
- Quick fit beryllium copper heads fracture tough materials
- Flexible handle options allow in-line and short handle configurations
- Compatible components across all SF Ex models for cost effective maintenance
- Simple and robust design offers reduced and simple maintenance



CORROSION REMOVAL



STEEL STRUCTURES



**COATING REMOVAL** 

## SINGLE AND TRIPLE HEAD VLSF1-EX / SF3-EX

TRELAWNY'S SF-EX RANGE OF SCALING HAMMERS ARE HIGHLY EFFECTIVE FOR QUICK REMOVAL OF HEAVY SCALE AND COATINGS IN EX ZONES SUCH AS LNG VESSELS AND RIGS.

The single head model is suitable for smaller and hard to reach areas. Being lightweight and easy to handle they are perfect for reaching behind structures and up against bulkheads.

The additional Vibro-Lo dampening system adds additional safety protecting the operator from harmful vibration.

The triple head model gives faster production for more open areas.

All models feature easily replaceable beryllium copper heads which fracture heavy rust and coatings.

Trelawny VL Ex ATEX Classification:



\*Certified for use in Gas Zone 1 and dust Zone 21

#### **APPLICATIONS**

- Removal of thick coatings, rust and other accumulated materials
- Coating spot repairs
- Cleaning gas lines in preparation for inspection and repair.
- Machinery and equipment cleaning in plants and factories
- Concrete scabbling and preparation
- For Gas Ex Zone Applications on rigs, petrochemical plants, pipelines, vessels and shipyards
- For Dust Ex Zone Applications such as cleaning machinery in processing industries where dust and powders are present

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Image	Trelawny Part No.	IMPA Part No.	ISSA Part No.	Description
Ş	606.5303	59.03.89	55.093.13	<b>Cruciform taper fit cutter head</b> Beryllium copper spark resistant - for fracturing and removal of coatings To fit 196.5110
	612.5301	N/A	N/A	Piston to fit cutter heads
	446.1510X 446.1530X	N/A N/A	N/A N/A	VLSF1-EX Service Kit VLSF1-EX Service Kit
0	614.5301	N/A	N/A	Brush Seal
0	421.3530	N/A	N/A	Anti- static Air hose 10 meters.

#### **TECHNICAL DATA**

Model	Part No.	Consumable (type of head)	Weight (lb)	Length (inch)	Working height (inch)	Blows per minute (BPM)	Air consumption (lps - cfm)	Noise level (db (A))	Vibration Level (Aeq m/s²)
VLSF1-EX Single Head	196.5110	Beryllium copper taper fit cutter	5.5	20	5.5	3000	4.25-9	92.5	3.7
SF3-EX Triple Head	153.5310	Beryllium copper taper fit cutter	8	18	6	9000	5.2 - 11	92.7	13.4

## **SF11-EX DECK HAMMER**











ATEX Certified

Low Vibration Dust control

#### **FEATURES**

- ATEX Certified for use without hot work permits
- Low vibration protects operators
- 11 quick fit beryllium copper heads fracture tough materials
- Integrated dust shroud can be connected to Trelawny's ATEX TVS vacuums for dust free operation
- Low tool head height allows for access under pipes and other obstructions
- Compatible components across all SF-Ex models for cost effective maintenance
- Simple and robust design offers reduced and simple maintenance



#### FOR FAST DESCALING OF DECKS ON VESSELS AND PLATFORMS THE SF11-EX WALK BEHIND DECK HAMMER IS A FAST, EFFECTIVE MEANS OF REMOVING HARD COATINGS AND CORROSION.

11 Beryllium Copper non-spark heads quickly fracture even the toughest materials.

ATEX certification allows for use in Gas Zone 1 make it suitable for use where alternative methods are prohibited.

Perfect for ongoing maintenance or preparation prior to blast cleaning to speed up removal and save cost on abrasive.

The floating head design allows the SF11-Ex to easily follow deformations in the surface so coatings will be removed evenly and consistently.



'Certified for use in Gas Zone 1 and dust Zone 21

#### **APPLICATIONS**

- Fast removal of coatings and corrosion on ship and platform decks
- Use ahead of grit blasting to rapidly breakdown coatings
- Concrete scabbling and preparation
- For Gas Ex Zone Applications on rigs, petrochemical plants, pipelines, vessels and shipyards



COATING AND CORROSION REMOVAL



DECK DESCALING



USE WITH KAV30 VACUUM



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Image	Part Number	Description
<b>\$</b>	606.5303	<b>Cruciform taper fit cutter head</b> Beryllium copper spark resistant
	612.5301	Piston to fit cutter heads

Image	Part Number	Description
0	614.5301	Brush seal
 	446.1540x	SF11-Ex Service Kit Consists of: Cruciform Scaler head x11, Piston x11, Brush Seal x11, Cap x 11, Spring Cap x11, Recoil Spring x11, Extractor Plate & Extractor Pin

#### **TECHNICAL DATA**

Model	Trelawny Part No.	IMPA Part No.	ISSA Part No.	Cutter Heads	Dust Port (mm-inch)	Air Consumption (lps - cfm)	Noise Level (db (A))	Blows Per Min (BPM)	Vibration Level (Aeq m/s²)
SF11-Ex Cruciform	159.5930	59.04.00	55.095.01	Beryllium Copper Cruciform Taper Fit	38 - 1.5	33 - 70	113.1	33000	5.76

#### DIMENSIONS

Working Width	Width	Height	Weight
(inch)	(inch)	(inch)	(lbs)
10	11.25	48.5	84

#### **ATEX LOW VIBRATION AND DUST FREE SCALING SYSTEM**



## **KAV30 ATEX VACUUM**







**FEATURES** 

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8 gallon capacity

HEPA option available

handheld scaling tools

Supplied with conductive tool kit Wet and dry options available

Suitable for use with Trelawny's TVS® range of

ATEX certified



#### ATEX Certified

Dust control

# SERIES KAV PNEUMATIC VACUUM

## THE K SERIES RANGE OF INDUSTRIAL DUST COLLECTORS FORM AN INTEGRAL PART OF TRELAWNY TVS® (TOOL AND VACUUM SYSTEM

Uniquely available with a fully conductive accessory kit, stainless steel canisters mounted n a stainless steel caddy fitted with conductive braked casters & wheels. Each machine is issued with an earth pah continuity certificate and where applicable the Type H versions include a filtration test certificate.

The K series of industrial dust collectors are an integral part of Trelawny's TVS®, Tool and Vacuum System, are ideal for use with our hand-held surface preparation equipment.

#### Trelawny VL Ex ATEX Classification:



\*Certified for use in Gas Zone 1 and dust Zone 21

#### **APPLICATIONS**

- Collection of dust in hazardous environments categorized under category 2 of the ATEX directive
- Collection of dry dust and wet materials
- Effective and compatible with all Trelawny TVS tools





USE WITH NEEDLE SCALERS



USE WITH PEENING PREPERATION TOOL

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Image	Part Number	Description	Image	Part Number
	303.1060	HEPA Filter Assembly Antistatic option	Q//7	303.1095/AS
	303.1025/AS	14 " Anti-Static Filter	4	303.1100/AS
	303.1035	14'' Permaflow Filter (Optional)		303.1105/AS
-	303.1050/AS	14" Anti-Static Float Assembly - Wet Use		303.1110
Q	303.1075/AS	38 Mm X 3 M Anti-Static Hose	10	303.1005
Q//7	303.1085/AS	38mm Anti-Static Dry Tool Kit		303.1003

#### **TECHNICAL DATA**

Model	Part Number	Capacity (Gallons (US) / litres)	Output flow (M³ per h / Lt per sec)	Air Consumption (Lt per sec / cfm)	Max vacuum at 100 psi (mm H <sub>2</sub> 0)	Dimensions (inch)	Weight (lb)
KAV30 Dry	303.10KAV30/D	8 - 30	110 - 33	16 - 35	2500mm / water gauge	35 × 18 × 20	32
KAV30 Dry Type H	303.10KAV30/DH	8 - 30	110 - 33	16 - 35	2500mm / water gauge	35 × 18 × 20	46
KAV30 Wet	303.10KAV30/WD	8 - 30	110 - 33	16 - 35	2500mm / water gauge	35 × 18 × 20	32

#### Dry models complete with:

- 38mm tool kit (Part No. 303.1085/AS)
- 14" Anti-static filter assembly (Part No. 303.1025/
- AS) - 5 x K4 Microfiber bags (Part No. 303.1003)

#### Wet & Dry models complete with: - 38mm Tool Kit (Part No. 303.1095/AS)

- 14" Anti-Static Float Assembly (Part No. 303.1050/ AS)
- 14" Anti-Static Filter Assembly (Part No. 303.1025/ AS)
- 5 X K4 Microfiber Bags (Part No. 303.1003)

Trelawny recommends an optimum air pressure of 6 bar for maximum efficiency TATEX Directive gg/g2/EC - referring to health and safety of workers that might be at risk from explosive atmospheres. Classifies hazardous areas into zones which for dust range from zone 20 (combustible dust present continuously or for long periods); through zone 21 (combustible dust likely occasionally) to zone 22 (combustible dust not likely to occur, or for a short period). TATEX approved vacuums for use in gas zone 1 and dust zone 21 are available, please ask our sales team for details

- It is the end user responsibility to ensure & maintain a good earth bond at the air connection point HEPA High Efficiency Particulate Air filter for collection of hazardous dust

#### Dry Type H models complete with:

38mm Tool Kit (Part No. 303.1085/AS) - 14" Anti-Static Filter Assembly (Part No. 303.1025/

Description

38mm Anti-Static Wet Tool Kit

38mm Anti-Static Floor Tool With Brushes

38mm X 125mm Anti-Static **Dusting Brush** 

> 38mm Stainless Steel **Taper Tube** For joining hoses

K4 Disposable Bags -Pack Of 10 - For disposing of sealed waste such as hazardous dust

5 X K4 Microfiber Bags For dry use applications

- AS)
- HEPA Filter Asssembly (Part No. 303.1060)
  5 X K4 Microfiber Bags (Part No. 303.1003)

# GET IN TOUCH TO FIND OUT HOW TRELAWNY DELIVERS THE PERFECT FINISH

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